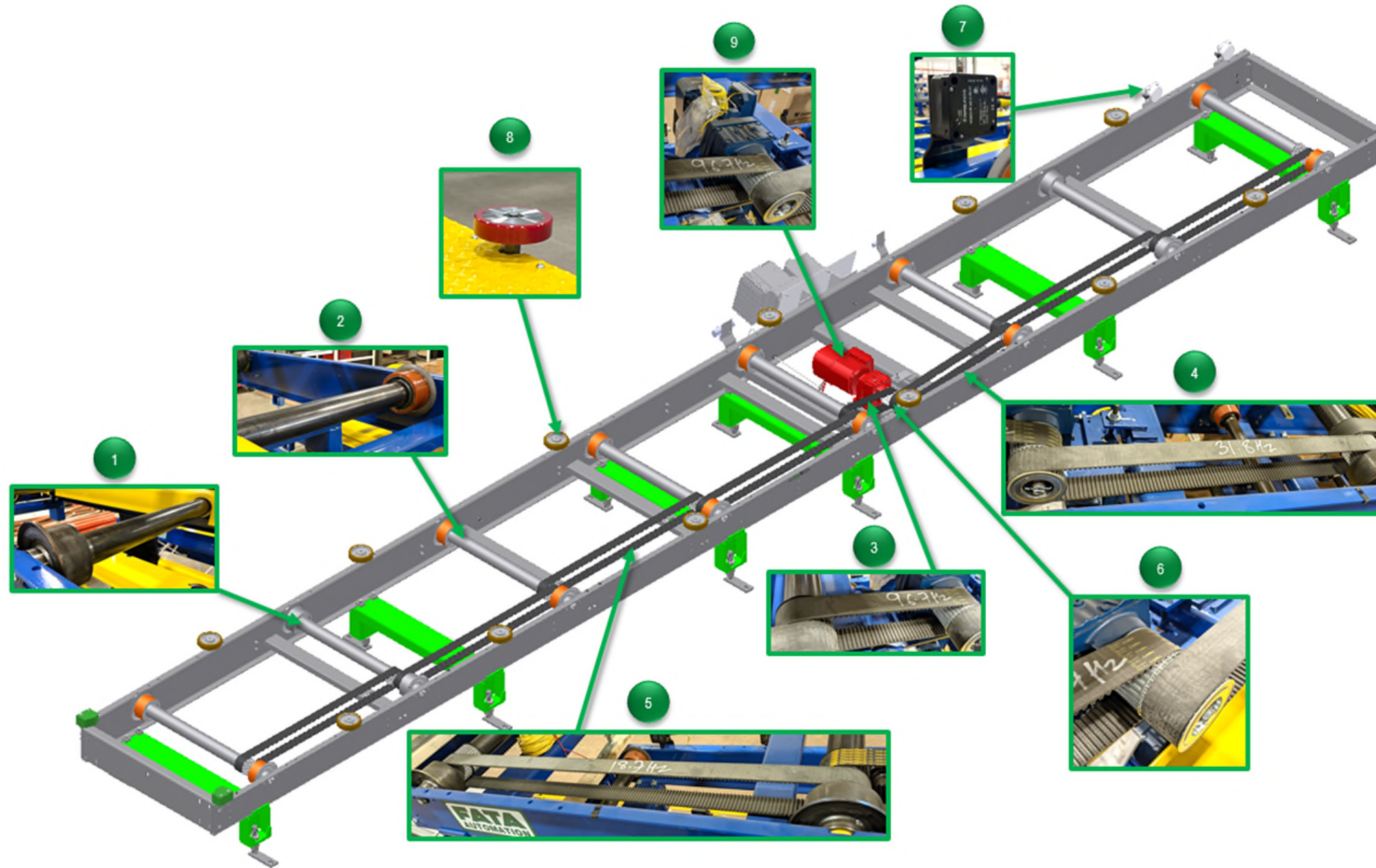


Power Roll Bed Common Spare Parts

The following depicts some of the most commonly identified recommended spare parts for FATA Automation standard Power Roll Beds. Please note that not all of the shown items are applicable to each Power Roll Bed. The exact quantity of each item will vary based on the number of rollers the module has or if it is a custom designed unit. For the SEW Gearmotor, please refer to the smart tag on the unit and capture the “Q” number when requesting a replacement or spare part.



Identifier	Description	Manufacturer	FATA Standard Part Number
1	FATA PRB Roller, Steel Roller, 800mm	FATA	329977W
2	FATA PRB Roller, Poly Roller, 800mm	FATA	329976W
3	FATA PRB Drive Belt 880	Gates	880- 8MGT-50
4	FATA PRB Drive Belt 1800	Gates	1800- 8MGT-50
5	FATA PRB Driven Belt 2400	Gates	2400- 8MGT-50
6	FATA PRB Drive Pulley (at Gearmotor)	FATA	GM103306-A-01
7	Proximity Switch*	PEPPERL+FUCHS	NBB20-L2M-A2-V1
8	FATA PRB Guide Wheels*	FATA	GM109453-A-01
9	SEW Gearmotor	SEW	Varies with motor. Refer to Q number on smart tag.

*These items may not be applicable on some Power Roll Beds.

▲ Power Roll Bed - 3D rendition of 8 Roll shown with covers removed to show detail.

Contact the FATA Automation Spare Parts Department at (248) 724-7660 or spareparts@fatainc.com for all inquiries. Please provide the conveyor serial number located on the lamacoid tag of the Power Roll Bed.