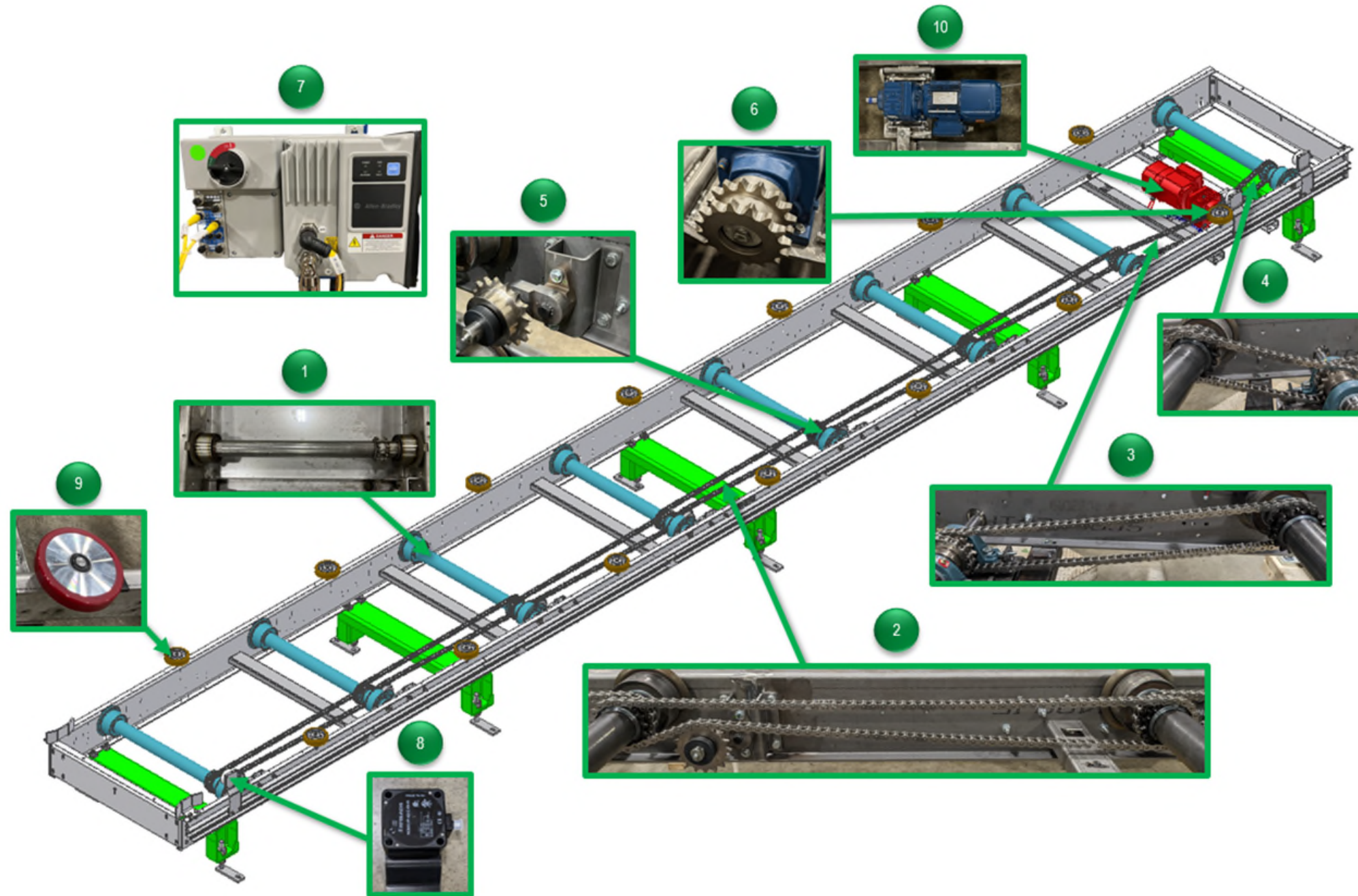


## Power Roll Bed Common Spare Parts

The following depicts some of the most commonly identified recommended spare parts for FATA Automation standard Power Roll Beds. Please note that not all of the shown items are applicable to each Power Roll Bed. The exact quantity of each item will vary based on the number of rollers the module has or if it is a custom designed unit. For the SEW Gearmotor, please refer to the smart tag on the unit and capture the "Q" number when requesting a replacement or spare part.



▲ Power Roll Bed - 3D rendition of 7 Roll shown with covers removed to show detail.

Identifier	Description	Manufacturer	FATA Standard Part Number
1	FATA PRB Roller, Stainless Steel Roller, 800mm	FATA	329A50W.XC.XR.XH
2	FATA PRB Driven Chain 129 pitches	FATA	RC60 129P
3	FATA PRB Drive Chain 97 pitches	FATA	RC60 97P
4	FATA PRB Drive Chain 48 pitches	FATA	RC60 48P
5	FATA PRB Chain Tensioner Kit	FATA	6102266A
6	FATA PRB Drive Sprocket (at Gearmotor)	FATA	GM103306-A-01
7	IDC ARMORSTART 2HP ENET/IP G17	ROCKWELL	284E-FVD4P0Z-10-RRG-SBG-DB1EMI
8	Proximity Switch*	PEPPERL+FUCHS	NBB20-L2M-A2-V1
9	FATA PRB Guide Wheels*	FATA	GM109453-A-01
10	SEW Gearmotor	SEW	Varies with motor. Refer to Q number on smart tag.

\*These items may not be applicable on some Power Roll Beds.

Contact the FATA Automation Spare Parts Department at (248) 724-7660 or [spareparts@fatainc.com](mailto:spareparts@fatainc.com) for all inquiries. Please provide the conveyor serial number located on the lamacoid tag of the Power Roll Bed.