

Safety

Securing the Take-Up

- 1 Lock out power to the pendulum system per your plant's procedure.



- 2 Observe the pin-out location on the take-up to ensure proper alignment. If pin-out location is not properly aligned, it may be necessary to manually adjust the take-up using a chain fall.



- 3 Remove the pins from their monitored resting locations.



- 4 Insert the pins fully into the slots underneath the take-up weight.
The take-up is now mechanically secured.



Restoring the Take-Up to Production Mode

- 1 Remove the pins from where they are slotted underneath the take-up weight.



- 2 Stow the pins in their monitored parking locations.



- 3 Restore power to your system using your plant's procedure.



ⓘ NOTICE ⓘ

If the pins are not stowed in their parking location, the pendulum system will not be able to go into Automatic mode that allows production.