

# Safety



▲ Typical Lockout Tag

Safety should be a primary concern for all personnel working in an industrial environment. Industrial machinery is capable of causing serious injury or death when operated improperly or when personnel are unaware of equipment status or are distracted.

While many safety features are built into controlling automated equipment, the best way to prevent accidents is for everyone to be alert, safety conscious, knowledgeable about the equipment, and use common sense.

## When in doubt – Lock it out!

You should lockout and tagout equipment...

- Anytime a guard or a safety device is removed.
- When a person must place any part of their body where it could be caught by moving parts.
- Before performing maintenance.
- Before making repairs.
- During troubleshooting procedures.
- During installation new equipment.
- During removal or rework of existing equipment.

### **(i) NOTICE (i)**

Prior to performing service on a conveyance system, always follow plant internal regulations along with any state, federal, or provincial regulations.

# Lift Table Safety

Whenever you are maintaining and/or servicing the Asset, you should mechanically secure it. Use the following procedure:

**⚡ ⚠ WARNING ⚠ ⚡**

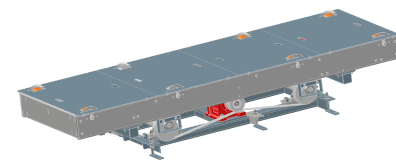
Only qualified and trained personnel should perform the disassembly and assembly of electrical and mechanical components.

## Placing the Lift into the Maintenance Position

- 1 Remove any payload from the lift table.



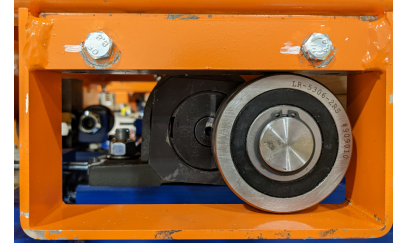
- 2 Move the lift to the full up position.



- 3 Place the maintenance blocks at the corners of the lift.



- 4 Slowly lower the lift unto the maintenance blocks until the cam rollers are just clear of the rail.



- 5 Cut and lock out power to the lift using your plant's safety procedures.

