

Safety

Securing the Take-Up

- 1 Lock out power to the pendulum system per your plant's procedure.



- 2 Remove the pins from their parking location.



- 3 Insert the pins fully into the slots underneath the take-up weight.
The take-up is now mechanically secured.



Restoring the Take-Up to Production Mode

- 1 Remove the pins from where they are slotted underneath the take-up weight.



- 2 Stow the pins in their parking location.



- 3 Restore power to your system using your plant's procedure.



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If the pins are not stowed in their parking location, the pendulum system will not be able to go into Automatic mode that allows production.