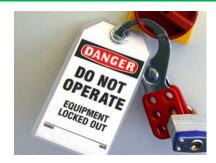


Safety

Securing the Take-Up

Lock out power to the pendulum system per your plant's procedure.



2 Remove the pins from their parking location.



Insert the pins fully into the slots underneath the take-up weight.

3

The take-up is now mechanically secured.





Restoring the Take-Up to Production Mode

Remove the pins from where they are slotted underneath the take-up weight.



2 Stow the pins in their parking location.



3 Restore power to your system using your plant's procedure.



(i) NOTICE (i)

If the pins are not stowed in their parking location, the pendulum system will not be able to go into Automatic mode that allows production.